

SQ-720003 Wear-resistant Hardening UV Varnish

Description

SQ-720003 single-component UV hardening liquid is mainly used for hardening the surface of PC, PET, PMMA, PC/PMMA composite sheets or membranes. It can be applied by spraying, shower coating, roller coating and other methods. After the coating is formed into a film, it has good adhesion to the substrate and can protect the surface of the coated material for a long time. The coating process is simple and the production efficiency is high. The coating has good optical properties, does not produce rainbow streaks, has high cross-linking density, low curing shrinkage, extremely high hardness, excellent wear resistance, and good anti-graffiti performance. It can be used to make texture decoration and shell molding for mobile phones, laptops, home appliances and other products. The product has high hardness, good chemical resistance, high transparency and stain resistance, and is resistant to steel wool 1000-3000 times.

Technical Data

Appearance	Slightly transparent liquid
Viscosity (Iwata – 2 cups)	8.5 - 9.5 S
UV Content (%)	35 ± 2 %
Density (g/cm ³ , 25°C)	0.90 ± 0.05

Coating Performance

Test Items	Test Data
Hardness (1Kg force load)	3H – 5H
Coating Thickness (μm)	5 - 15
Boiling Performance (surface spray paint, no primer 100°C/60min)	Adhesion 5B, no change in coating
Bending (cylindrical shaft diameter)	40 mm
Curing Energy (mercury lamp, mj/cm ²)	600 - 1,000
QUV Resistance	Over 500h
Anti-friction Performance (1 kg load, abrasion tester, 1×1 cm abrasive head, 0000# steel wool)	2500 times, no wear marks
Anti-graffiti (Zebra oil-based pen)	Oleophobic lines, easy to wipe off
Water Contact Angle	105 - 110°

Note: The above performance parameters can be customized according to customer requirements

Product Features

The product is suitable for hardening the surface of PC, PET, PMMA, PC/PMMA composite sheets and other sheets and film materials.

Oil-resistant pen for graffiti, easy to clean, water contact angle 105-110°

Has a smooth feel

Excellent wear resistance and scratch resistance, resistant to steel wool for more than 2500 times

Good substrate wetting properties, low surface energy of the coating after film formation

It has good resistance to high and low temperatures, high humidity, chemical solvents, moisture resistance, and UV resistance. The product performance remains stable in harsh environments.

Applications

Textured decoration and housing formation for products such as mobile phones, laptops, and home

Application Process

1. The UV general-purpose wear-resistant hardening agent is typically applied by spraying, curtain coating, or roller coating. Avoid exposure to sunlight.
2. No pretreatment (including dilution) is required. Shake well before curtain coating to ensure uniform distribution of the liquid.
3. During curtain coating, the nozzle should move from left to right along the same horizontal line. Follow the equipment manufacturer's instructions for specific process details.
4. After coating, keep the panels running vertically for approximately 2 minutes to allow the surface to freely evaporate and level, then pass through a 60–70 °C oven while maintaining vertical orientation for 5 minutes.
5. After heating, proceed to the UV curing section for standard curing. Adjust curing time according to lamp energy; if conditions allow, extending the time can improve film hardness. (During testing, the UV curing lamp used was 2000 W with a 30 cm tube length.)
6. After curing, cool the panels to room temperature before performing performance tests.
7. After curtain coating, thoroughly clean all equipment with organic solvent.

Precautions

1. This product has been pre-diluted to a solids content and viscosity suitable for curtain coating and does not require further dilution. If higher-solids, dilutable versions are needed, we can supply customized high-solids formulations along with the corresponding diluents according to customer requirements.
2. This product contains flammable components.
Please exercise appropriate fire-prevention measures during transportation, storage, and use.

Storage Conditions

To prevent premature polymerization due to the high reactivity of this product, keep it tightly sealed and store away from heat sources and direct sunlight. It is recommended to maintain storage temperature below 30 °C. Unused product should be promptly resealed and must not be left open. Under ventilated conditions at 25 °C, the product has a safe storage period of 6 months. Available packaging: 1 kg / 5kg / 25 kg per drum

Tips: SQ-720003 Wear-resistant and easy-to-clean hardening liquid, good yellowing resistance, good transparency, wear-resistant and easy to clean, hardness 2-5H, water contact angle 105-110°, steel wool resistance more than 2500 times.

Note: Technical data represents typical values only. In view of the differences in formulas, production process, conditions, all the above statements must be adjusted according to the actual situation, our company does not make any promises. Our company reserves the right to reform its products without prior notice of any changes.